

Amazon - Supplier Safety Alert (SSA)!



Safety Alert ID: SSA022

Subject: [Conveyor Safety](#)

Date: October 10, 2025



Safety Alert

Building Type: All

Geos Impacted: North America



Brief Description

The "Conveyor Safety" communication serves as a reminder to Suppliers of the safety requirements while performing work at Amazon owned or leased facilities. This topic focuses on workers recognizing hazards in the workplace, reducing the likelihood of occurrences and performing their jobs safely.

Conveyor Safety

Safe Work Procedures:

- Prior to working on a conveyor, a Job Hazard Analysis must be completed.
- Wear appropriate personal protective equipment (PPE) for the scope of work.
- Only authorized personnel may operate, inspect or maintain the conveyor.
- Ensure conveyor controls are in place and operational.
 - Know where the shut-off (emergency stops) device is located.
- Don't climb, sit, stand, walk, ride, reach under or crawl under the conveyor.
 - If performing work, walking on a conveyor shall never be allowed if the conveyor is energized, de-energize and Lock Out/Tag Out (LOTO) must be applied. To re-energize, ensure all tools, parts, and personnel are safely clear of the equipment. Remove locks and tags ONLY by the person who applied them.
 - Before performing maintenance, cleaning or clearing a jam, always use proper LOTO protocols to shut down and secure the conveyor system.
- Don't alter or remove guards or safety devices.
- Fall protection (safety tie-offs) is required when working on conveyors over 4 feet in height without guardrails.
- Stay clear of moving parts.
 - Keep body parts, hair, clothing, jewelry, and other loose items away.
- Be watchful of pinch points.
 - Identify pinch points on the conveyor and stay clear.
- Any area under which an elevated conveyor is being worked on, shall be barricaded off to prevent pedestrians from coming within the work zone in all directions.
- Always be aware of your surroundings and any hazards that may be present.
- Maintain clear work areas.
 - Keep tools, materials, and other objects away from the conveyor path to prevent jams and tripping hazards.
- Follow signage and barriers.
 - Always obey posted warning signs and do not bypass physical barriers.

Reporting Hazards:

- Conduct toolbox or safety talks to inform of essential safety practices.
- Report any unsafe conditions to your Amazon Point-of-Contact.
- Report all incidents and near misses immediately to your Amazon Point-of-Contact.

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Safety Tips / Recommendations

References

1 .	Conveyor Safety	OSHA 1926.555 for Construction (Conveyors), 1910.212 for General Industry (Machine Guarding), 1910.219 (Mechanical Power).
2 .	Conveyor Safety	Canadian Centre for Occupational Health and Safety (CCOHS) , Canadian Labour Code Part II and CZA Z460- Control of Hazardous Energy.
3 .	Hazardous Energy Control/Lockout-Tagout (LOTO)	Amazon's Special Safety Conditions US and Canada documents, Section: Hazardous Energy Control/Lockout-Tagout (LOTO).



FAQs / Additional Resources

Question: Do I need a Job Hazard Analysis for the scope of work?

Answer: Yes, a documented Job Hazard Analysis must be completed prior to the start of work to identify hazards, safe methods/controls, personal protective equipment (PPE) and training required to safely perform the work.

Question: Who is allowed to operate or perform maintenance on conveyors?

Answer: Only trained and authorized personnel who understand the hazards and safety procedures.

Question: When must Lockout/Tagout (LOTO) be used with a conveyor system?

Answer: Before performing maintenance, repairs, clearing jams, or any work that requires a person to come in contact with parts that move during operation.

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